

# 17457

**21718**

**3 Hours / 100 Marks**

Seat No.

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- Instructions* –
- (1) All Questions are *Compulsory*.
  - (2) Answer each next main Question on a new page.
  - (3) Illustrate your answers with neat sketches wherever necessary.
  - (4) Figures to the right indicate full marks.
  - (5) Assume suitable data, if necessary.
  - (6) Use of Non-programmable Electronic Pocket Calculator is permissible.
  - (7) Mobile Phone, Pager and any other Electronic Communication devices are not permissible in Examination Hall.

**Marks**

- 1. Attempt any FIVE of the following: **20****
- a) Define ligament efficiency.
  - b) What is fatigue concentration?
  - c) What is design pressure? Explain.
  - d) Draw a neat sketch of support skirts.
  - e) Explain the need for multi-shell construction for pressure vessel shell.
  - f) State design consideration for pressure vessels.
  - g) What is Poisson's ratio? Define.
  - h) List two factors to be considered while selecting material for hydrogen service.

P.T.O.

- 2. Attempt any TWO of the following:** **16**
- a) Explain the ferrous material for corrosive services used generally in pressure vessel construction.
  - b) Explain stress concentration due to circular and elliptical opening.
  - c) Draw a neat sketch of any one type of pressure vessel and explain its terminology.
- 3. Attempt any FOUR of the following:** **16**
- a) Explain the importance of conduction visual inspection of welds. List some NDT methods.
  - b) Suggest a suitable ferrous and non ferrous material used for corrosive service. Explain method of attaching protective layers.
  - c) State and explain the different stresses included in ring and sphere.
  - d) Describe any two methods of reducing stress concentration.
  - e) Describe the nozzle reinforcement process used in fabrication.
  - f) Write factor governing for:
    - (i) Double level butt weld
    - (ii) Fillet weld
- 4. Attempt any TWO of the following:** **16**
- a) (i) Classify the nozzles **2**
    - (ii) With neat sketches, illustrate the effect of placement and shape of nozzle on stress concentration. **6**
  - b) Draw neat sketch for flanged joint. Write the stresses acting on its different sections. Classify gaskets giving suitable examples.
  - c) A cast iron cylinder of inside diameter 150 mm is subjected to a pressure of  $13 \text{ N/mm}^2$ . The permissible working stress for the cast iron may be taken as 23 MPa. If the cylinder walls, find the thickness of the cylinder wall and the flat head.

**5. Attempt any FOUR of the following:**

- a) Draw a neat labelled sketch of any one boiler accessory.
- b) Explain in brief:
  - (i) Method of attaching protective layers.
  - (ii) Use of stainless steel in pressure vessel fabrication.
- c) Explain effects of stress concentration in design of pressure vessels.
- d) List any four welding defects with their cause.
- e) Explain the advantages of using a spherical pressure vessel. Why cylindrical pressure vessel is preferred.
- f) Explain membrane stress analysis for torispherical head with neat sketch.

**6. Attempt any TWO of the following:****16**

- a)
    - (i) Describe the terminology used in pressure vessels.
    - (ii) Enlist four accessories and mountings of pressure vessels.
  - b) Ultra high pressure vessel and its design aspects.
  - c) List the various supports for pressure vessels. Explain skirts support with neat sketches.
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