21819 4 Hours / 100 Marks Seat No. Instructions: All Questions are *compulsory*. (1) (2) Illustrate your answers with neat sketches wherever necessary. (3) Figures to the right indicate full marks. (4) Assume suitable data, if necessary. Use of Non-programmable Electronic Pocket Calculator is permissible. (5) (6) Mobile Phone, Pager and any other Electronic Communication devices are not permissible in Examination Hall. Marks 20 1. **Attempt any FIVE of the following:** Draw welding symbols of following: (a) Single 'V' butt weld Fillet weld (ii) Draw single line symbols for (b) (i) Coupling (ii) Cap (iii) Tee (iv) Plug Draw roller type pipe support. (c) Draw conventional representation of following rivetted joints: (d) (i) snap head (ii) pan head (e) Represent the welding drawing of two shafts with equal diameter welded end to end by mean of square butt weld with convex centre of site. (f) Write the nature of intersection in the following cases, with sketches.

(ii)

Prepare freehand proportionate sketch when a column ISLB 200 is connected

Prism to prism

to similar column.

(g)

[1 of 4] P.T.O.

Prism to cone

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2. Attempt any TWO:

(a) A vertical square prism, base 60 mm side is completely penetrated by a horizontal square prism, base 40 mm side so that their axes are 8 mm apart. The axis of the horizontal prism is parallel to VP, while the faces of both prisms are equally inclined to V.P. Draw the projections showing lines of intersection.

- (b) A vertical cylinder of 70 mm diameter is penetrated by another cylinder of 50 mm diameter. The axis of the penetrating cylinder is parallel to both HP and VP and is 8 mm away from the axis of the vertical cylinder. Draw its projections showing curves of intersection.
- (c) A cone base diameter 70 and axis height 65 mm is kept on its base. It is penetrated by a horizontal cylinder of 35 mm diameter the axis of which is parallel to V.P. and 20 mm above the base of the cone. Axis of the cylinder is 5 mm in front of the axis of the cone. Draw the projections of solids showing curves of intersection.

3. Attempt any TWO:

16

16

- (a) Draw double rivetted butt joint (double strap) in two views.
- (b) Draw sectional F.V. and T.V. Take suitable plate thickness.
- (c) Draw a single line developed orthographic view of piping system shown in Figure No. 1.

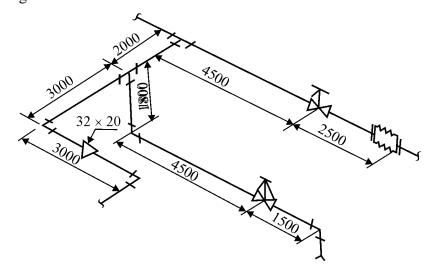


Fig. No. 1

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4. Attempt any TWO:

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- (a) Show by means of neat dimensional sketches the shapes of following rivets:
 - (i) Conical head
 - (ii) Rounded counter sunk head
 - (iii) Flat head
 - (iv) Rivet fitted in the workshop without countersunk.
- (b) Draw creation drawing in two views for a vertical vessel 7 m height, 2 m diameter and thickness 50 mm. It is elevated at height of 13 m from the ground to the top of vessel. Assume suitable members for structure showing welding symbols.
- (c) Draw sketches of
 - (i) Pratt truss
 - (ii) Fink truss

5. Attempt any TWO:

16

- (a) Draw single line orthographic symbols for flanged and screw pipe fittings as per IS.
- (b) Show by neat proportionate sketches, when two unequal I-Section ISMB 500 and ISLB 300 is connected to make long single column.
- (c) (i) A T-section formed by welding two MS plates by fillet weld of 4 mm leg length. The welding is continuous on arrow side and regular intermittent on the other side, starting with a welded length of 30 mm. The total number of weld elements are three, followed by unwelded length of 25 mm. Prepare a freehand sketch.
 - (ii) Prepare a bill of material for horizontal pressure vessel. Assume suitable data, if necessary.

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6. Attempt any TWO:

(a) Figure No. 2 shows roof truss for 6 m span. Draw detail connection of joint at A, B, C & D. Dimensions are in mm whose not given.

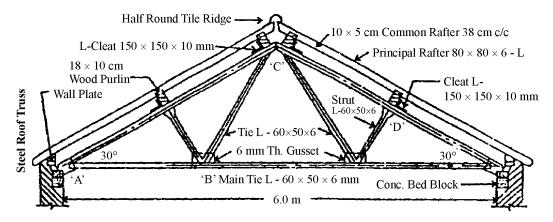


Fig. No. 2

Note: (i) All rivets are 15 mm diameter.

- (ii) All gussets are 6 mm thick.
- (iii) All members of truss are 6mm thick.
- (b) Prepare a structural drawing of following:
 - (i) Beam to beam connections.(ii) Column base connections.
- (c) (i) Draw the following pipe supports:
 - (1) Saddle
- (2) Hanger
- (ii) Prepare erection drawing of column supports.