

MAHARASHTRA STATE BOARD OF TECHNICAL EDUCATION (Autonomous)

(ISO/IEC - 27001 - 2005 Certified)

## WINTER-16 EXAMINATION

### **Model Answer**

Subject Code



# WINTER – 16 EXAMINATIONS

Subject Code: 17554

<u>Model Answer</u>

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#### Important Instructions to examiners:

1) The answers should be examined by key words and not as word-to-word as given in the model answer scheme.

2) The model answer and the answer written by candidate may vary but the examiner may try to assess the understanding level of the candidate.

3) The language errors such as grammatical, spelling errors should not be given more importance. (Not applicable for subject English and Communication Skills)

4) While assessing figures, examiner may give credit for principal components indicated in the figure. The figures drawn by candidate and model answer may vary. The examiner may give credit for any equivalent figure drawn.

5) Credits may be given step wise for numerical problems. In some cases, the assumed constant values may vary and there may be some difference in the candidate's answers and model answer.

6) In case of some questions credit may be given by judgment on part of examiner of relevant answer based on candidate's understanding.

7) For programming language papers, credit may be given to any other program based on equivalent concept.



# **Model Answer**

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`Q	MODEL ANSWER . NO.	MARKS	TOTAL MARKS
1.	Attempt any FIVE of the following:		20
a)	Perstock Transformet Support Support Outlet.	2m(dia.)	4m
	<ul> <li>HYDRO-ELECTRIC POWER PLANT</li> <li>fig.shows a general lay-out of a hydro-electric power plant which consists of:</li> <li>(i)A dam constructed across a river to store water.</li> <li>(ii)Pipes of large diameters called penstocks, which carry water under pressure from the storage reservoir to the turbines. These pipes are made of steel or reinforced concrete.</li> <li>(iii)Turbines having different types of vanes fitted to the wheels.</li> <li>(iv)Tail race, which is a channel which carries water away from the turbines after the water has worked on the turbines. The surface of water in the tail race is also known as tail race.</li> </ul>	2m(expl.)	
b)	Zeroth law of thermodynamic: Ths law states" when two system are each in thermal equilibrium separately with a third system, then two systems are also in themal equilibrium in each other." This law is on the basis for temperature measurement , as the numbers can be placed on the thermometer and everytime a body has equality of temp. with the thermometer, we can say that the body has the temp.we	3m	4m



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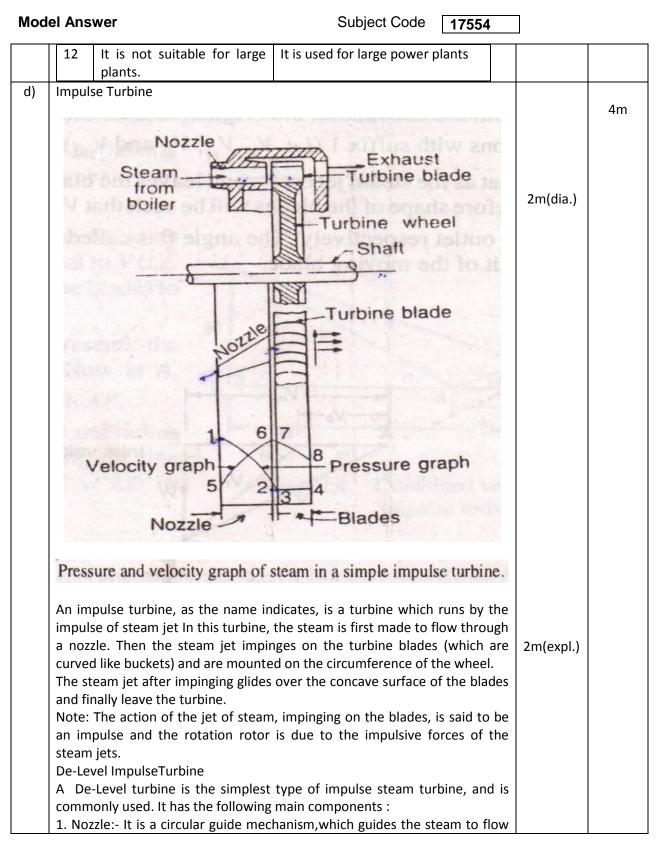
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-	a body A, be in thermal equili B and C are in thermal equilibri	brium with two other bodies, B and C um with one another.	C, 1m	
Sr. No.	Fire tube boiler	Water tube boiler	1m for each(any	4n
1	The hot gases from the furnace pass through the tubes which ·are surrounded by water	The water circulates inside the tubes which are surrounded by hot zg ases from the furnace	four)	
2	It can generate steam only upto 24.5 bar.	It generates steam at a higher pressure upto 165 bar.		
3	The rate of generation of steam is low, i.e. upto 9 tonnes per hour.	The rate of generation of steam is high, i.e. upto 450 tonnes per hour.		
4	The floor area required is more, i.e. about 8 m <sup>2</sup> per tonne per hour of steam generation.	For a given power, the floor area required for the generation of steam is less, i.e. about 5 m2 per tonne per hour of steam generation.		
5	Its overall efficiency is only 75%.	Overall efficiency with economiser is upto 90%.		
6	The transportation and erection is difficult.	It can be transported and erected easily as its various parts can be separated.		
7	It can also cope reasonably with sudden increase in load but for it shorter period.	It is preferred for widely fluctuating loads.		
8	The water does not circulate in a definite direction.	The direction of water circulation is well defined.		
9	The operating cost is less.	The operating cost is high.		
10	The bursting chances are less.	The bursting chances are more.		
11	The bursting produces greater risk to the damage of the property	The bursting does not produce any destruction to the whole boiler.		



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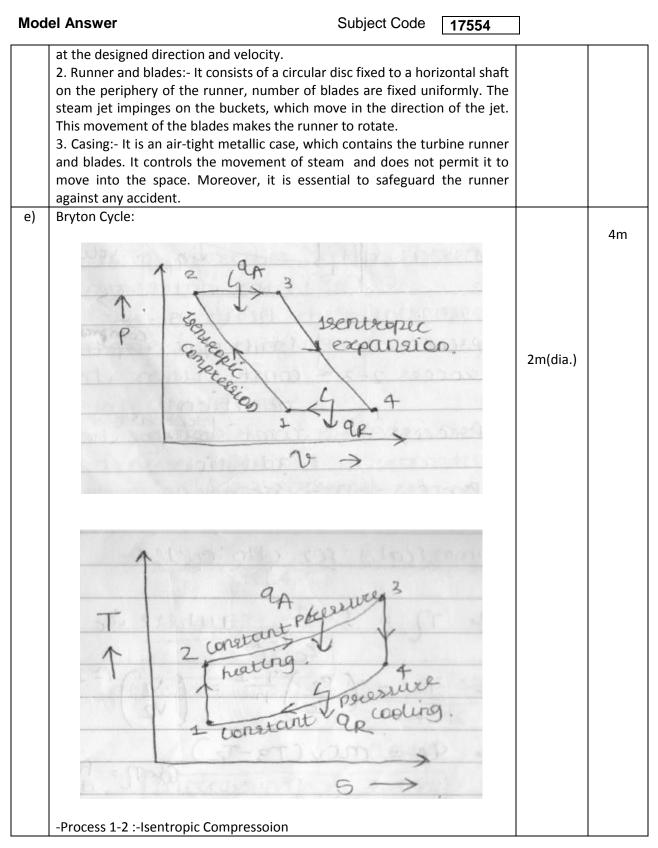
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-Process 3-4 :-Isentro -Process 4-1 :-Contant	t pressure heat addition bic Exampasion(In the gas Pressure heat rejection $= 1 - \frac{1}{(Vp)\frac{Y-1}{Y}}$ The pressure $= \frac{P_2}{P_2}$ $V = adiababic$	ns turbine) or cooling(In heat		2m(expl.)	
<ul> <li>b) Indirect type of</li> <li>2. According to flow of</li> <li>a) Parellel flow h</li> <li>b) Counter flow h</li> <li>b) Counter flow h</li> <li>3 According to construte</li> <li>a) 1.Shell and tule</li> <li>b) 2.Double pipe</li> <li>c) 3.Plate type h</li> <li>d) 4.Plate and sh</li> <li>4. According to nature</li> <li>a) Natural type of</li> <li>b) Forced type of</li> </ul> Applications of heat es <ul> <li>a) Dairy industry.</li> <li>b) Food industries</li> <li>c) Refrigeration and</li> </ul>	contact heat exchanger of contact heat exchange f coolant eat exchanger heat exchanger heat exchanger heat exchanger eat exchanger ell type heat exchanger f heat exchanger f heat exchanger changer: cha	r		2m(classi fication) 2m(appl.)	4m



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## Model Answer

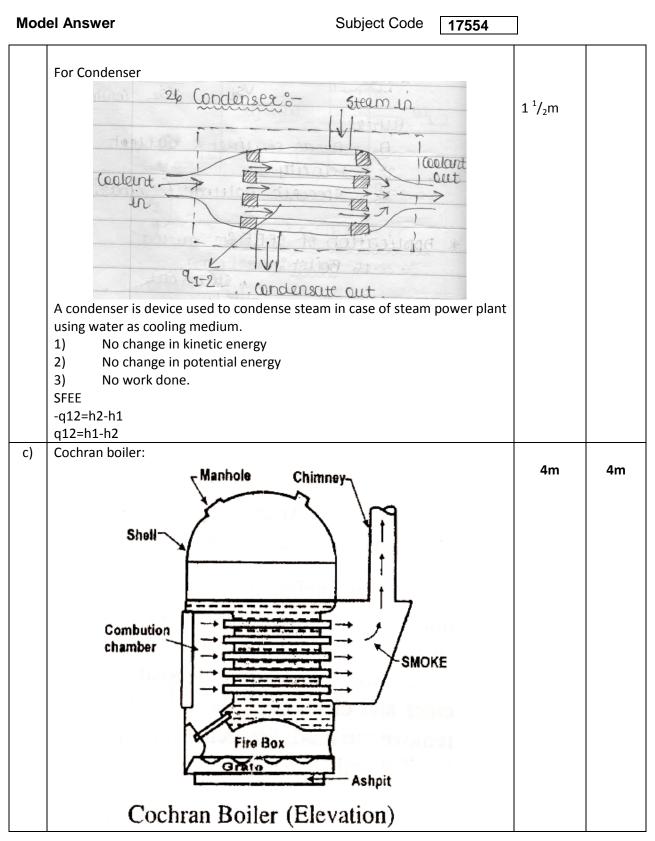
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Difference between point function and path function: 2M 4M g) Path Function **Point Function** each( any two) Their magnitudes depend on the They depend on the state only, path followed during a process as and not on how a system reaches well as the end states that state. Work (W), heat (Q), Pressure, All properties are point volume, enthalpy, internal functions energy are path functions When the two properties locate a Those properties, which cannot point on graph (coordinates axes) be located on graph by a point then those properties are known but are given by area or show on as point function the graph 2. Attempt any FOUR of the following: 16 a) Solar water Heater : 4m Insulator Insulated 2m(dia.) pipeune colo water. rellecto 1). It Consist of a a)Tittled flat plate collector b) Hightly insulated storage tank c)Insulated pipe line joining water tabk and flate plate collector. 2). The bottom of a storage tank atleast a foot higher than the top of the 2m(expl.) collector and therefore no auxillary energy is required for circulation of water. To provide heationg during long clouldy atmosphere and auxillary



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	heater is provide as backup.				
b)	SFEE: $h_1+V_1^2/2+gZ_1+q_{12}=h_2+V_2^2/2+gZ_2+W_{12}$				4m
	where, h <sub>1</sub> ,h <sub>2</sub> = enthalpy inlet,outlet v <sub>1</sub> ,v <sub>2</sub> =velocity, inlet,outlet z <sub>1</sub> ,z <sub>2</sub> =Height above datum inlet,outlet, q <sub>12</sub> =Height transfer W <sub>12</sub> =work transfer			1m	
	For boiler				
	Deplication of SFEES- 16 Boiler :	m aut - Roder 91-2		1 <sup>1</sup> / <sub>2</sub> m	
	It is a device which supplies heat to water and g	enerates steam.			
	<ol> <li>No change in kinetic energy</li> <li>No change in potential energy</li> <li>No work done.</li> </ol>				
	SFEE q12=h2-h1				







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d)	Classific	cation of steam condenser			
	A)Jet Consender or Mixing type			2m(class.	
	1.Parallel flow			)	4m
		2.Counter flow or low level			
		3.Barometric or high level ejecto	or		
	B)Surfa	ce condesor or Non mixing type			
	-	1.Down flow			
		2.Central flow			
		3.Regerrative			
		4.Evaprative			
	1.Prima	ry fuction of condense:			
	The pri	mary function is to maintain a lo	w pressure(below atomsheric) so as		
	to obta	in maximum possible energy fro	om steam and thus to secure a high	2m	
	efficien	cy.		(funct.)	
	2.Secor	ndary function:			
	It is use	e to supply pure feed water to	hot well, from where iti is pumped		
	back to	the boiler.			
	-				
e)	Sr	Two Stroke	Four Stroke		4m
	no				
	1	The two-stroke engine		4m(any	
		completes one cycle of	with the two revolutions	four)	
		events for every revolution	required for the four-stroke		
		of the crankshaft	engine cycle.		
	2	Theoratical power	Theoratical power developed		
		developed is more	is less		
	3	There are fewer working	There are more working parts		
		parts in a two-stroke	in four-stroke engine.		
		engine			
	4	Cheap to manufacture	Expensive to manufacture.		
	5	Maintenance is less	Maintenance is more.		
	6	Self lubrication by mixing	Separate lubrication is		
		with fuel.	required.		
	7	Need of Scavenging	No need of scavenging.		
	8	Operation is smooth.	Operation is not much smooth.		
	9	More Pollution	Less pollution.		
	10	Light in weight	Heavier than two stroke.		
	10	Zight in weight	reacter than two broke.		



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f) Tube of the shell of the shell of the shell of the shell of the tubes shell of the tubes shell of the shell shell of the shell shell of the shell shell shell shell shell shell of the shell shell of the shell s	2m(expl.)	4m
3. Attempt any FOUR of the following:		16
a) Open System Closed system 1.Mass of the system does not 1.Mass of the system remains constant. 2.Mass and energy tranferes across 2.Only energy tranferes across control volume sytem boudries. 3.It can be explain with concept of control volume and control the concept of boundries. surface.	2m(any two)	4m



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b)	Combined Separating and Throttling Calorimeter A very successful method of measuring the dry combined separating and throttling-calorimeter Perforated pipe Steam main Water gauge Separating calorimeter, the wet steam is first collect pipe and then passed through a separating ca removed by the separating calorimeter owing of flow. The resulting semi-dry steam is calorimeter. This method ensures that the steat throttling. This instrumentis well insulated to p Let X1 = Dryness fraction of steam considering s	ness fraction of st r as shown in Fig.	team is by a ed collecting of water is of direction a throttling heated after f heat.	2m(dai.) 2m(expl. )	<b>4</b> m
	X2 = Dryness fraction of steam entering the thr Now the actual dryness fraction of steam in the X = X1 * X2	-	er.		
c)	Sources of Air into the Condenser The following are the main sources through wh condenser: 1.The dissolved air in the feed water enters into into the condenser with the exhaust steam 2. The air leaks into the condenser, through vacuum pressure in the condenser. 3. In case of jet condensers, dissolved air wit into the condenser	o the boiler, whic various joints, o	fri rn enters due to high	4m	4m
d)	Supercharging: it is the process of increasing the the air-fuel mixture induced into the engine of with the help of compressor or blower known a	cylinder. This is u		2m	4m



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	Necessity:- The main objective of supercharging is to reduce n power and to increase the power output of an eng is required	-		2m	
e)	Solution: (a) Given data: $P = 10 \text{ bar}$ , $v = 0.18$ Procedure: From steam table corresponding to $p$ $v_g = 0.1943 \text{ m}^3/\text{kg}$ As $v < v_g$ , the steam is wet We have, $v = x \cdot v_g$ $\therefore$ $0.185 = x \times 0.1943$ $\therefore$ $x = 0.9521$ (b)Given data: $P = 12 \text{ bar}$ , $T = 200^{\circ}\text{C}$ Procedure: From steam table corresponding to $p$ $T_{sat} = 188^{\circ}\text{C}$ As, $T > T_{sat}$ , therefore st $\therefore$ Degree of superheat $= T - T_{sat}$ = 200 - 188 = 12	pressure of 1 pressure of 1. team is supe	2 bar,	2m 2m	4m
f)	Vacuum Efficiency: Vacuum efficiency is the ratio of to condenser to the maximum or ideal vacuum which perfect condensing plant $n_v$ =Actual vacuum/Ideal vacuum Actual vacuum = barometric pressure- Actual presson Ideal vacuum =Barometric pressure- Ideal corresponding to temperature of condenser) Condenser efficiency: Condenser efficiency is temperature rise of cooling water to the difference and inlet cooling water. $n_c$ =Temperature rise of cooling water/Vacuum te water temperature $=t_o-t_i/t_v-t_i$ Where $t_o$ = outlet temperature of cooling water $t_i$ = inlet temperature of cooling water $t_v$ =Vacuum temperature or saturation temper condenser pressure	iich can be o ure pressure (c defined a in vacuum t emperature i	btained in a or pressure as ratio of cemperature nlet cooling	2m 2m	4m



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4.		Attempt any FOUR o	f the following:		16
a)	Sr.No. 1	Refrigerator Atmosphere T, >T2	Heat pump Hot body at $T_1$ $T_2$	4m	4m
		$W_{p}=\varrho_{1}-\varrho_{2}$ $R$ $A + mosphere \ T_{1} > T_{2}$ $T_{1} > T_{2}$ $Q_{1} = W_{p}+\varrho_{2}$ $R$	$w_p = q_1 - q_2$		
		Cold body & 2 out T2	Atmosphere at T2		
	2	It is device which maintains the temperature of a cold body(Refrigerated space)at a temperature lower thab temperature of surrounding	It is divice which maintainces the temperature of ahot body(Heated space) at a higher temperature thab the surrounding		
	3	Heat is to be removed from the body at the same rate at which heat is leaking into the body	Heat has to be suppied to the hot body at the same rate at which it is leaking out of the body.		
	4	$(Cop). (Coefficient of performance)$ $(Cop)_{p} = \frac{Q_{2}}{Q_{1} - Q_{2}}$	$(COP)$ $(COP)_{H.P.} = \frac{g_1}{g_1 - g_2}$		
b)	Sr.No	Natural draught cooling tower	Forced draught cooling tower	4m(any	4m
	1	More installation cost.	Less installation cost.	four)	
	2	Less operating cost.	More operatino cost.		
	3	Low maintenance cost	Hiqh maintenance cost.		
	4	Fan is not required	Fan is required.		
	5	It is preferred for large capacity plants	It is preferred for small capacity plants.		
	6	It requires more space	It requires comparatively less space		

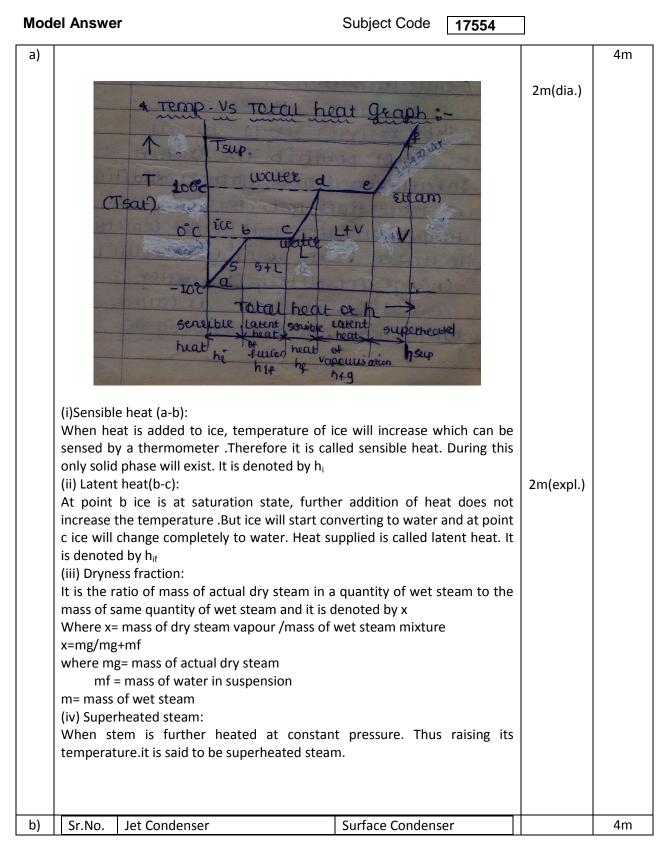


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c) given data : $m = 5 \text{ ton} = 5000$ $P_1 = 0.5 \text{ bar}$ $x_1 = 0.85$ $P_2 = 12 \text{ bar}$ .	Kg	1m(dia.)	4m
from mollier chart, $h_1 = 570.45 \text{ kcal/kg}$ = 570.45  x 4.186  kJ/kg = 2387.90  kJ/kg $h_2 = 656 \text{ kcal/kg}$ = 656  x 4.186  kJ/kg = 2746.01  kJ/kg Work input = $h_2 - h_1$	Entropy	3m(cal.)	
$= 2746.01 - 2387.9$ $= 358.11 \text{ kJ/kg}$ $\therefore \text{ for 5 ton of steam, work}$ $= 358.11 \times 5000$ $= 17.90 \times 10^{5} \text{ kJ/}$ $Work \text{ input} = 17.90 \times 10^{5} \text{ kJ/}$	input is,		
<ul> <li>d) Pre-ignition:- The ignition of fuel in an internal-combustion passes through the fuel, resulting from a hot too great a compression ratio for the fuel. Ign internal-combustion engine earlier in the cyc proper operation.</li> <li>Scavenging: the process of removing burn chamber of the engine cylinder is known as methods of scavenging:</li> <li>1. Cross flow scavenging: in this the transfer situated on opposite sides of engine cylinder</li> <li>2. Back-flow or loop scavenging: in this meth are situated on same side of engine cylinder</li> <li>3. Uniflow scavenging: in this method, the free one side of the engine cylinder pushes out the</li> </ul>	spot in the cylinder or from nition of the charge in an le than is compatible with t gases from the combustion scavenging. Following are the bort and exhaust port are hod the inlet and outlet ports esh charge while entering from e gases through exit valves	2m 2m	4m
e) Biogas typically refers to a mixture of diff	erent gases produced by the		



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	<ul> <li>breakdown of organic matter in the absence of oxygen.Bio gas can be produced from raw material such as agricultural waste, manure, municipal waste, plant material, sewage, green waste or food wasteJBiogas is a renewable energy source</li> <li>Applications <ol> <li>Biogas can be used for electricity production on sewage works,</li> <li>in a gas engine, where the waste heat from the engine is conveniently used for</li> <li>cooking; space heating; water heating etc</li> <li>f compressed, it can replace compressed natural gas for use in vehicles.</li> </ol> </li> <li>Boimass: <ol> <li>It is plant matter created by the process of photosynthesis is called as Biomass</li> <li>it is a solar energy is stored in the from of chemical energy by Photosynthsis.</li> <li>Application: <ol> <li>A wood and agricultural products are used for direct burining to obtaine heat and energy.</li> </ol> </li> </ol></li></ul>	2m 2m	4m
f)	Parallel flow type: The hot and cold fluids flows in the same direction and thus enter the exchanger from the same side. As seen in the figure the temperature difference between hot and cold fluids goes on decreasing from inlet to outlet. This type requires a large area of heat tranfere. $t_{h_i} = \frac{t_{c_i}}{t_{h_i}} + \frac{t_{c_i}}{t_{h_i}} + \frac{t_{h_i}}{t_{h_i}} + t_{$	2m expl. 2m(dia.)	4m
5.	Attempt any FOUR of the following:		16







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1	The condensing plant is simple toconstruct.	The condensing plant is complicated toconstruct	1m for each	
2	Less suitable for high capacity plants	More suitable for high capacity plants	(any four	
3	Cooling water and steam are mixed up	Cooling water and steam do not mix up		
4	Low initial cost.	High initial cost		
5	Condensate is washed	Condensate is reused.		
6	Low maintenance cost	High maintenance cost.		
7	Requires less quantity of cold water	Requires more quantity of cold water		
8	More power is required for air pump	Less power is required for air pump.		
additiv 1) 2) 3) 4)	These additives improve the detergen by keeping the deposit in suspension soluble. E.g.Metalics salts or organic acids Pour point depressors: Lubricant contain paraffin compound they cooled .Wax reduc e fluidit depressants are add to lower the pour e.g. polymerized phenols , Easter ,alky Anti-foam agent: This assistive prevent the formation tension, which allow air bubble to sep e.g. Silicon polymers Rust inhibitors: These prevent rusting of ferrous eng from acidic moisture accumulation du e.g. Metal sulphates, fatty acid and an	nt action of the lubricating oil form ads this additives are oil and form wax precipitates as y of oil temperature pour r points of lubrication oil. dated naphthalene oil of foam by reducing surface arate from oil more rapidly. gine parts during storage and ring cold engine operation nines.	4m	4m
d) PMM	-1 (Perpetual motion machine of first kir	nd)		4M



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A machine which violates the first law of thermodynamics is known as PMM 2M -1.It is a machine which produced a work without consuming an equivalent of energy in any other form. Such machine is impossible to construct PPM – 2 A heat engine which violates the second law of thermodynamics is known asPerpetual motion machine of second kind. It is 100% efficient machine. It convertswhole of heat energy into mechanical work. 2m It is impossible to obtain in actual practice. 301195 e) Sr.N Mountings Accessories 4m(any 4m



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0 four) 1 Mountings are safety devices Accessories increase the efficiency of boiler plant. that, control the process of steam generation. 2 These are essential for boiler. These are auxiliary. 3 These are the fittings mounted These are the integral parts of on the boiler. the boiler. 4 Examples water level Examples are feed are pump, indicator, safety valve. super heater and economizer. f) 2m 4m (dia.) Volum Entropy (a) p-v diagram. (b) T-S diagram. Ctto cycle. Otto Cycle The ideal Otto cycle consists of two constant volume and two reversible adiabatic or isentropic processes as shown on p-v and T-S diagrams in Fig. (a) and (b). Following are the four stages of the ideal cycle: 1.First stage (Reversible adiabatic or isentropic expansion). The air is expanded reversibly and adiabatically from initial temperature T1 to a 2m(expl.) temperature T2 as shown by the curve 1-2 in Fig.(a) and (b). In this process, no heat is absorbed or rejected by the air. 2.Second stage (Constant volume cooling). The air is cooled at constant volume from temperature T2 to a temperature T3 as shown by the curve 2-3 in Fig. (a) and (b). We know that heat rejected by the air during this process Q2-3=mCv(T1-T2) 3. Third stage (Reversible adiabatic or isentropic compression). The air is compressed reversibly and adiabatically from temperature T3 to a temperature T4 as shown in by the curve 3-4 in Fig. (a) and (b). In this process, no heat is absorbed or rejected by the air. 4. Fourth stage (Constant volume heating). The air is now heated at constant volume from temperature T4 to a temperature T1as shown by the



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	curve 4-1 in Fig. (a) and (b). We know that heat absorbed by the air during this process, Q4-1 = m Cv (T1 - T4) $\eta = 1 - \{1 / [(r)^{Y-1}]\}$		
6.	Attempt any FOUR of the following:		16
a)	<ul> <li>Kelvin - Planck Statement.</li> <li>According to Kelvin-Planck "It is impossible to construct an engine working on a cyclic process, whose sole purpose is to convert heat energy from a single thermal reservoir into an equivalent amount of work".</li> <li>Clausius Statement.</li> <li>According to Clausius statement "It is impossible for a self acting machine working in a cycLic process, to transfer heat from a body at a lower temperature to a body at a higher temperature without the aid of an external agency".</li> </ul>	2m 2m	4m
b)	<ul> <li>Boiler is usually a closed vessel made of steel. Its function is to transfer the heat produced by the combustion of fuel (Solid. Liquid or gaseous) to water and ultimately to generate steam.</li> <li>Classification of the steam boiler <ol> <li>According to the content in the tube may be classified as:</li> <li>Fire tube or smoke tube boiler</li> <li>Water tube boiler</li> </ol> </li> <li>According to method of circulation of water and steam may be classified as: <ol> <li>Natural circulation boiler</li> <li>Forced circulation boiler</li> <li>According to the number of tubes may be classified as: <ol> <li>Single tube boiler</li> </ol> </li> </ol></li></ul>	1m(def.) 3m(class. )	4m
c)	Nozzle: a Steam nozzle is a passage of varying cross-section, which converts heat energy of steam into kinetic energy. The main use of steam nozzle in steam turbine is to produce a jet of steam with high velocity. The smallest section of nozzle is known as throat. Application:- 1.Jet propulsion 2. Turbo-machines 3. Flow measurement 4. Injectors 5. Spray painting. 6. Ejector condensers.	1m(def.) 3m(appli. )any three	4m
d)	Detonation:- The land pulsating noise heard within the engine cyiinder known as	2m	4m



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	<ul> <li>'denotation' (also called knocking or pinking). It is, caused due the propagation of a high speed pressure wave created by the auto-ignition. of end portion of unbumt fuel. The blow of this pressure wave may be of sufficiea strength to break the piston. Thus, the denotation is harmful to the engine aed must be avoided.</li> <li>The following are certain factors which causes denotation <ol> <li>The shape of the combustion chamber.</li> <li>The relativeposition of the sparking plugs in case of petrolengines.</li> <li>The chemical nature of the fuel.</li> </ol> </li> <li>The rate of combustion' of that portion of the fuel which is the first to ignite. This portion of the- fuel in heating up, compresses the remaining unburnt fuel, thus producing the conditions for auto- ignition.</li> </ul>	2m	
e)	Dalton'S Law of Partial Pressures It states "The pressure of the mixture of air and steam is equal to the sum of the pressures which each constitutent would exert, if it occupied the same space by itself." Mathematically, pressure in the condenser containing mixture of air and steam,	2m	4m
	Pc=Pa+Ps Pa = Partial pressure of air, and Ps = Partial pressure of steam. Note: In most of the cases, we are required to find partial pressure of air, therefore Dalton's law may also	1m	
	used as: Pa =Pc-Ps	1m	
f)i	Enthalpy:- It is defined as, "sum of internal energy (U) and product of pressure and volume". Mathematically, H = U + PV Unit of enthalpy is kJ / kg. Entropy:-	1m	2m
	It is defined as, "a thermodynamic property of a working substance, which increases with addition of heat and decreases with removal of heat". Unit of entropy is kJ / kg K.	1m	
ii	Intensive Properties:- "The properties, which are dependent of mass, are called as extensive properties". eg.volume and energy.	1m	2m
	Extensive Properties:- "The properties, which are independent of mass, are called as intensive	1m	



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properties". eg. pressure,temp. and specific volume