



WINTER – 18 EXAMINATIONS

Subject Code: **17553**

**Model Answer**

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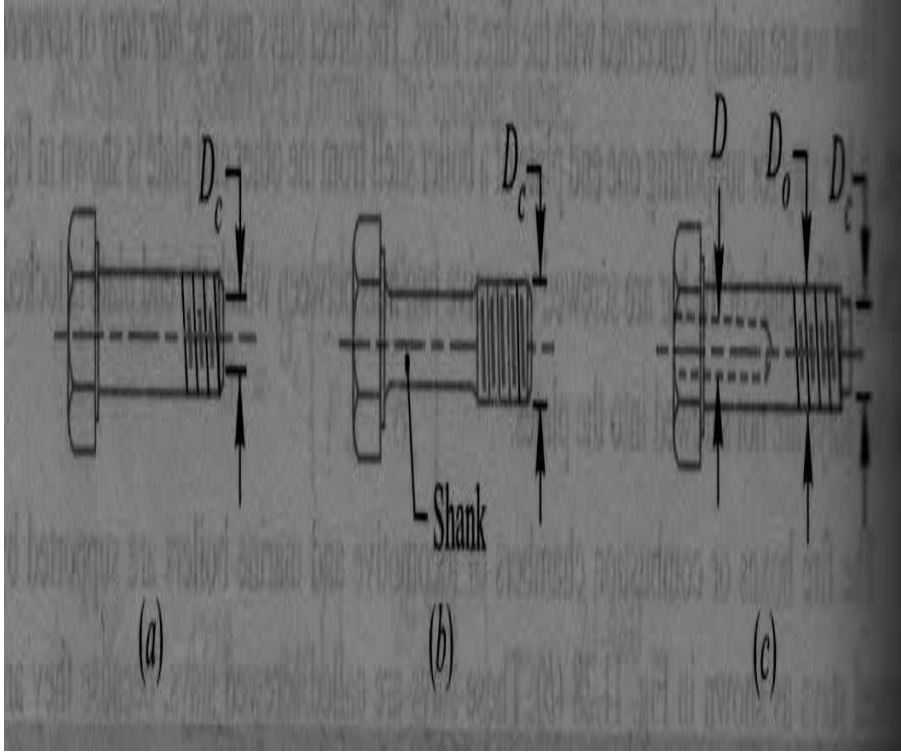
**Important Instructions to examiners:**

- 1) The answers should be examined by key words and not as word-to-word as given in the model answer scheme.
- 2) The model answer and the answer written by candidate may vary but the examiner may try to assess the understanding level of the candidate.
- 3) The language errors such as grammatical, spelling errors should not be given more importance. (Not applicable for subject English and Communication Skills)
- 4) While assessing figures, examiner may give credit for principal components indicated in the figure. The figures drawn by candidate and model answer may vary. The examiner may give credit for any equivalent figure drawn.
- 5) Credits may be given step wise for numerical problems. In some cases, the assumed constant values may vary and there may be some difference in the candidate's answers and model answer.
- 6) In case of some questions credit may be given by judgment on part of examiner of relevant answer based on candidate's understanding.
- 7) For programming language papers, credit may be given to any other program based on equivalent concept.

Q. NO.	MODEL ANSWER	MARK S	TOTAL MARK S
1	<b>Attempt any FIVE of the following:</b>		<b>5X4=20</b>
a	<p>Following are the general considerations in designing a machine component:</p> <ol style="list-style-type: none"> <li>1. Type of load and stresses caused by the load</li> <li>2. Motion of the parts or kinematics of the machine.</li> <li>3. Selection of materials</li> <li>4. Form and size of the parts</li> <li>5. Frictional resistance and lubrication.</li> <li>6. Convenient and economical features</li> <li>7. Use of standard parts</li> <li>8. Safety of operation</li> <li>9. Workshop facilities</li> <li>10. Number of machines to be manufactured</li> <li>11. Cost of construction.</li> <li>12. Assembling.</li> </ol>	<p>4m Any 4 1m each</p>	<b>4</b>
b	<p>Keyway is a slot machined either on the shaft or in the hub to accommodate the key.</p> <ul style="list-style-type: none"> <li>• It is cut by vertical or horizontal milling cutter.</li> </ul> <p><b>Effect:-</b></p> <ul style="list-style-type: none"> <li>• The keyway cut into the shaft reduces the load carrying capacity of shaft.</li> <li>• This is due to stress concentration near the comers of the keyway and reduction in the crosssectionalarea of shaft.</li> <li>• In other words, the torsional strength of shaft is reduced.</li> <li>• The following relation of reduction factor is used to analyze the weakening effect of keyway is given by H. F. Moore.</li> </ul> <p><math>e = 1 - 0.2 (w/d) - 1.1(h/d)</math></p> <p>Where, e = shaft strength factor = Strength of shaft with keyway/Strength Of shaft Wlithout keyway</p> <p>w = Width of keyway, d = Diameter of shaft</p> <p>h = Depth of keyway = 1/2 x thickness of key = 1/2 x t</p> <ul style="list-style-type: none"> <li>• It is usually assumed that strength of keyed shaft is 75% of solid shaft.</li> <li>• Thus, after finding out dimensions of key, the reduction factor 'e' is calculated and for safe design, its value should be less than 0.75.</li> </ul>	<p>01 mark</p> <p>3 mark effect</p>	<b>04 marks</b>
c	<p><b>Advantages:-</b></p> <ol style="list-style-type: none"> <li>1. The welded structures are usually lighter than riveted structures. This is due to the reason that in welding, gussets or other connecting components are not used.</li> <li>2. The welded joints provide maximum efficiency (may be 100%) which is not possible in case of riveted joints.</li> <li>3. Alterations and additions can be easily made in the existing structures</li> <li>4. As the welded structure is smooth in appearance, therefore it looks</li> </ol>	<p>2m Any 2</p>	<b>4m</b>



	<p>pleasing.</p> <p>5. In welded connections, the tension members are not weakened as in the case of riveted joints.</p> <p>6. A welded joint has a great strength. Often a welded joint has the strength of the parent metal itself.</p> <p>7. Sometimes, the members are of such a shape (i.e. circular steel pipe) that they afford difficulty for riveting. But they can be easily welded.</p> <p>8. The welding provides very rigid joints. This is in line with the modern trend of providing rigid frames.</p> <p>9. It is possible to weld any part of a structure at any point. But riveting requires enough clearance.</p> <p>10. The process of welding takes less time than the riveting</p> <p><b>Disadvantages:-</b></p> <p>1. Since there is an uneven heating and cooling during fabrication, therefore the member may get distorted or additional stresses may develop.</p> <p>2. It requires a highly skilled labour and supervision.</p> <p>3. Since no provision is kept for expansion and contraction in the frame, therefore there is a possibility of cracks developing in it.</p> <p>4. The inspection of welding work is more difficult than riveting work.</p>	2m Any 2	
d	<p><b>Caulking:-</b></p> <p>In order to make the joints leak proof or fluid tight in pressure vessels like steam boilers, air receivers and tanks etc. a process known as <b>caulking</b> is employed.</p> <p>In this process, a narrow bunt tool called caulking tool about 5 mm thick and 38 mm in breadth is used.</p> <p><b>Fullering:-</b></p> <p>A more satisfactory way of making the joints staunch is known as <b>fullering</b> which has largely superseded caulking.</p> <p>In this case, a fullering tool with a thickness at the end equal to that of the plate is used in such a way that the greatest pressure due to the blows occur near the joint, giving a clean finish, with less risk of damaging the plate.</p> <p><b>Materials:-</b></p> <p>The material of the rivets must be tough and ductile. They are usually made of steel (low carbon steel or nickel steel), brass, aluminum, or copper, but when strength and a fluid tight joint is the main concern then the steel rivets are used.</p>	1.5m  1.5m  1m	<b>4m</b>
e	<p><b>Bolts of Uniform strength:-</b></p> <p>If the shank of the bolt is turned down to a diameter equal or even slightly less than the core diameter of the thread (D) as shown in Fig. (b), then shank of the bolt will undergo higher stress. This means that a</p>	2m expaina tion	<b>4M</b>

	<p>shank will absorb a large portion of the energy, thus relieving the material at the sections near the thread. The bolt, in this way, becomes stronger and lighter and it increase shock absorbing capacity of the bolt because be increased by increasing its length.of an increased modulus of resilience. This gives us <b>bolts of uniform strength</b>. The resilience of a bolt may also</p> 	2m diagram	
f	<p><b>Stresses in Pipes:</b>The stresses in pipes due to the internal fluid pressure are determined by Lamé's equation. Following are the stresses</p> <p>1)According to Lamé's equation, tangential stress at any radius x  <math display="block">\sigma_t = \left\{ \frac{p (r_i)^2}{[(r_o)^2 - (r_i)^2]} \right\} \left\{ \frac{1 + [(r_o)^2 / x^2]}{1} \right\}</math></p> <p>2)And Radial stress at any radius x  <math display="block">\sigma_r = \left\{ \frac{p (r_i)^2}{[(r_o)^2 - (r_i)^2]} \right\} \left\{ \frac{1 - [(r_o)^2 / x^2]}{1} \right\}</math></p> <p>where p = Internal fluid pressure in the pipe,  r<sub>i</sub> = Inner radius of the pipe, and  r<sub>o</sub> = Outer radius of the pipe</p>	2m  2m	<b>4m</b>
g	<p><b>Assumptions in the analysis of truss:-</b></p> <ol style="list-style-type: none"> <li>1)The frame is a perfect one ie the relation n=2j-3 must be satisfied.</li> <li>2) All the members are hinged or pin jointed at the ends.</li> <li>3) The loads are acting only at the joints.</li> <li>4) The self weight of the member is neglected</li> </ol>	4 marks 1M EACH POINT	<b>4m</b>

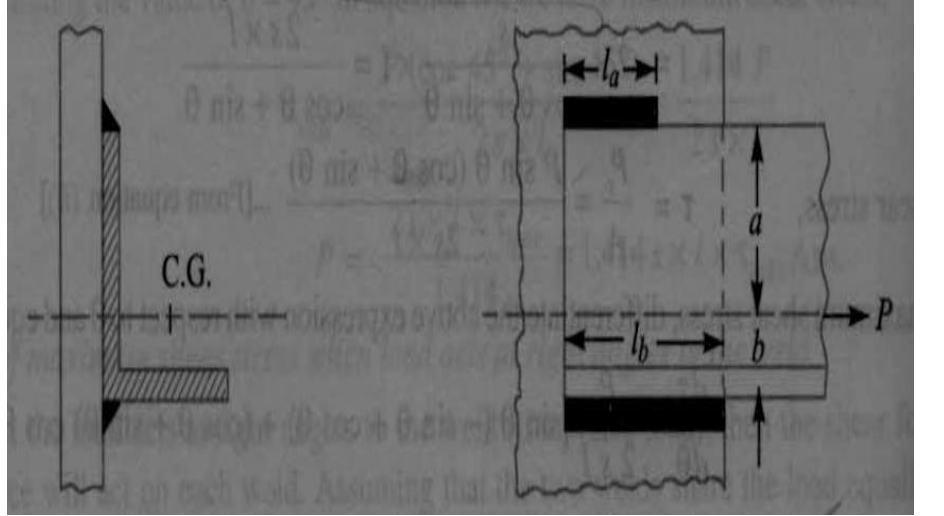


2.	Attempt any TWO of the following:		8X2=16
a	<p>Given <math>W = 15 \text{ kN} = 15 \times 10^3 \text{ N}</math> <math>d = 80 \text{ mm}</math>, <math>y = 140 \text{ mm}</math>, <math>x = 120 \text{ mm}</math> Bending Moment at the centre of the crankshaft bearing <math>M = W \times x = 15 \times 10^3 \times 120 = 1.8 \times 10^6 \text{ N}\cdot\text{mm}</math> Torque transmitted <math>T = W \times y = 15 \times 10^3 \times 140 = 2.1 \times 10^6 \text{ N}\cdot\text{mm}</math> Bending stress induced. <math display="block">\sigma_b = \frac{M}{Z} = \frac{1.8 \times 10^6}{\frac{\pi}{32} d^3}</math><math display="block">= \frac{32 \times 1.8 \times 10^6}{\pi (80)^3}</math><math display="block">\sigma_b = 35.8 \text{ N/mm}^2</math> Shear stress <math display="block">\tau = \frac{T}{\frac{\pi}{16} d^3} = \frac{16 \times 2.1 \times 10^6}{\pi (80)^3}</math><math display="block">\tau = 20.3 \text{ N/mm}^2</math> Maximum principal stress <math display="block">\sigma_{t \max} = \frac{\sigma_t}{2} + \frac{1}{2} \left[ \sqrt{\sigma_t^2 + 4\tau^2} \right]</math><math display="block">= \frac{35.8}{2} + \frac{1}{2} \left[ \sqrt{(35.8)^2 + 4(20.3)^2} \right]</math><math display="block">\sigma_{t \max} = 45.4 \text{ N/mm}^2</math></p>	<p>1m for bending moment</p> <p>1m for torque</p> <p>1m for bending stress</p> <p>1 m for shear stress</p> <p>2m</p>	8m



	<p><u>Maximum shear stress</u></p> $\tau_{\max} = \frac{1}{2} \left[ \sqrt{\sigma_t^2 + 4\tau^2} \right]$ $= \frac{1}{2} \left[ \sqrt{(35.8)^2 + 4(20.9)^2} \right]$ $\tau_{\max} = 27.5 \text{ N/mm}^2$		2m	
b)	<p> <math>d</math> = diameter of shaft  <math>D</math> = diameter of hub = <math>2d</math>  <math>d_1</math> = Nominal dia of bolt  <math>D_1</math> = diameter of bolt circle = <math>3d</math>  <math>n</math> = no of bolts  <math>t_f</math> = thickness of flange = <math>0.5d</math>  <math>\tau_s, \tau_b, \tau_k</math> = Allowable shear stress for shaft, bolt &amp; key.  <math>\tau_c</math> = Allowable shear stress for flange material  <math>\sigma_{ck}, \sigma_{cb}</math> = Allowable crushing stress for bolt &amp; key.         </p> <p>1) <u>Design of hub</u></p> $T = \frac{\pi}{16} \tau_c D^3 (1 - K^4) \dots \text{--- (1)}$ <p>where <math>K = \frac{D}{d}</math>          here <math>D = 2d</math> &amp; <math>L = 1.5d</math>          From equation (1) the diameter of hub can be checked          If <math>\tau_c &lt; \tau_{\text{given}}</math> design is safe</p> <p>2) <u>Design of key</u></p> $w = \frac{d}{4}$ $t = \frac{d}{6}$ $L = L = 1.5d$ <p>3) <u>Design for flange</u></p> $T = \pi \times D \times t_f \times \tau_c \times \frac{D}{2}$ <p>here <math>t_f = 0.5d</math>          In above equation if <math>\tau_c &lt; \tau_{\text{given}}</math> design safe</p> <p>4) <u>Design of bolts</u></p> <p>Load on each bolt = <math>\frac{\pi}{4} \times (d_1)^2 \times \tau_b</math>  <math>\therefore</math> Total load on bolts = <math>n \times \frac{\pi}{4} (d_1)^2 \times \tau_b</math>  <math>\therefore</math> Torque transmitted  <math display="block">T = n \times \frac{\pi}{4} (d_1)^2 \times \tau_b</math> <p>From above equation <math>d_1</math> can be calculated.          Checking of bolt under crushing,  <math display="block">T = n \times d_1 \times t_f \times \sigma_{cb} \times \frac{D}{2}</math> <p>If <math>\sigma_{cb} &lt; \sigma_{\text{cb given}}</math> design is safe</p> </p></p>	<p>Design of hub 2m</p> <p>Design of key 2m</p> <p>Design of flange 2m</p> <p>Design of bolts 2m</p>	08M	



c) i)		1m dia	04 marks
	<p>Let <math>l_a</math> = Length of weld at the top,  <math>l_b</math> = Length of weld at the bottom,  <math>l</math> = Total length of weld = <math>l_a + l_b</math>  <math>P</math> = Axial load,  <math>a</math> = Distance of top weld from gravity axis,  <math>b</math> = Distance of bottom weld from gravity axis, and  <math>f</math> = Resistance offered by the weld per unit length</p> <p>Moment of the top weld about gravity axis  <math>= l_a \times f \times a</math>          and moment of the bottom weld about gravity axis  <math>= l_b \times f \times b</math></p> <p>Since the sum of the moments of the weld about the gravity axis must be zero, therefore,  <math>l_a \times f \times a = l_b \times f \times b</math>          or <math>l_a \times a = l_b \times b</math> .....(i)</p> <p>We know that  <math>l = l_a + l_b</math> .....(ii)</p> <p>From equations (i) and (ii), we have  <math>l_a = \frac{l \times b}{(a+b)}</math> &amp;  <math>l_b = \frac{l \times a}{(a+b)}</math></p>	3m derivati on	



C ii)	<p><u>Given</u></p> $a+b = 200 \text{ mm} \quad T = 75 \text{ N/mm}^2$ $W = P = 200 \times 10^3 \text{ N} \quad t = \delta = 10 \text{ mm}$ <p>for single Transverse Fillet weld.</p> $W = 0.707 \times S \times d \times T$ $200 \times 10^3 = 0.707 \times 10 \times d \times 75$ $200 \times 10^3 = 530.25 d$ $\therefore d = 378 \text{ mm}$ $\therefore \underline{d_a + d_b = d = 378 \text{ mm}}$ <p>To Find position of Centroidal axis.</p> <p>As per given diagram <math>\underline{b = 55.3 \text{ mm}}</math></p> $\therefore a = 200 - 55.3$ $\underline{a = 144.7 \text{ mm}}$ <p>Weld length at the top Section</p> $d_a = \frac{d \times b}{a+b}$ $= \frac{378 \times 55.3}{200}$ $= 104.51 \text{ mm}$ $\underline{d_a \approx 105 \text{ mm}}$ <p>Weld length at the bottom section</p> $d_b = d - d_a$ $= 378 - 105$ $\underline{d_b = 273 \text{ mm}}$	<p>1m</p> <p>1m</p> <p>1m</p> <p>1m</p>	<p>04</p>
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3.	Attempt any TWO of the following:		2X8=16
a	<p>1) Thickness of boiler shell <math display="block">t = \frac{p \cdot D}{2 \cdot \sigma_t} + 1 \text{ mm}</math></p> <p>2) Diameter of Rivet <math display="block">d = 6 \sqrt{t}</math></p> <p>3) Number of Rivet Shearing Resistance of rivet <math display="block">P_s = n \times \frac{\pi}{4} \times d^2 \times \tau \quad \dots (1)</math> Total Shearing load <math display="block">W_s = \frac{\pi}{4} \times D^2 \times P \quad \dots (2)</math> Equating (1) &amp; (2) no of rivets can be found.</p> <p>4) <u>Pitch of Rivet</u> <math display="block">n_c = \frac{p_i - d}{p_i}</math></p> <p>5) <u>Number of Rows</u> <math display="block">= \frac{\text{Total no. of Rivets}}{\text{No. of Rivets in one row}}</math></p> <p>6) Margin <math display="block">m = 1.5d</math></p> <p>7) Strap Thickness: <math>0.625 t</math></p>	<p>1m</p> <p>1m</p> <p>2m</p> <p>1m</p> <p>1m</p> <p>1m</p>	<p>08m</p>



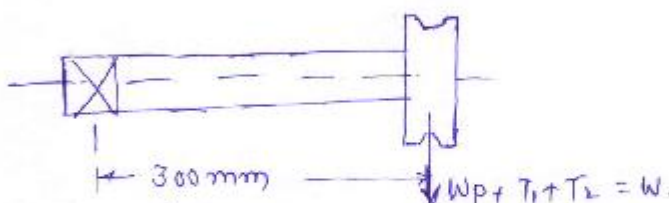
b	<p><u>Given</u></p> <p><math>d = 500 \text{ mm}, d_1 = 50 \text{ mm}, d_2 = 400 \text{ mm}</math> <math>W = 30 \times 10^3 \text{ N}, \sigma_t = 70 \text{ N/mm}^2, n = 4.</math></p> <p>1) <u>Direct shear load.</u> <math display="block">\underline{W_s = \frac{W}{n} = \frac{30 \times 10^3}{4} = 7.5 \times 10^3 \text{ N.}}</math></p> <p>2) <u>Maximum tensile load.</u> <math display="block">W_t = \frac{W \cdot d \cdot d_2}{2[d_1^2 + d_2^2]} = \frac{30 \times 10^3 \times 500 \times 400}{2[50^2 + 400^2]} = \frac{6 \times 10^9}{32.5 \times 10^3}</math> <math display="block">\underline{W_t = 18.46 \times 10^3 \text{ N.}}</math></p> <p>3) <u>Equivalent load</u> <math display="block">W_{te} = \frac{1}{2} \left[ W_t + \sqrt{(W_t)^2 + 4(W_s)^2} \right]</math> <math display="block">= \frac{1}{2} \left[ 18.46 \times 10^3 + \sqrt{(18.46 \times 10^3)^2 + 4(7.5 \times 10^3)^2} \right]</math> <math display="block">= \frac{1}{2} \left[ 18.46 \times 10^3 + 151.15 \times 10^3 \right]</math> <math display="block">\underline{W_{te} = 84.79 \times 10^3 \text{ N}}</math></p> <p>4) <u>Core diameter &amp; Nominal diameter of bolt.</u> <math display="block">\sigma_t = \frac{W_{te}}{\frac{\pi}{4} d_c^2} \therefore W_{te} = \sigma_t \cdot \frac{\pi}{4} d_c^2</math> <math display="block">\Rightarrow 84.79 \times 10^3 = 70 \times \frac{\pi}{4} \cdot d_c^2</math> <math display="block">\boxed{d_c = 39.27 \approx 40 \text{ mm.}}</math> <math display="block">d_c = 0.85 d_o</math> <math display="block">\therefore d_o = \frac{d_c}{0.85} = \frac{40}{0.85}</math> <math display="block">\boxed{d_o = 47.61 \approx 48 \text{ mm}}</math></p>	<p>02 m for direct shear load</p> <p>2 m for tensile load</p> <p>2m equivalent load</p> <p>2m for size of bolt</p>	<p>8m</p>
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C	<p><u>Given</u></p> <p><math>D = 50 \text{ mm}</math>, <math>R = 25 \text{ mm}</math>, <math>p = 7 \text{ N/mm}^2</math></p> <p><math>\sigma_t = 20 \text{ N/mm}^2</math>, <math>\sigma_{tb} = 60 \text{ N/mm}^2</math></p> <p>Using Lame's equation</p> $t = R \left[ \sqrt{\frac{\sigma_t + p}{\sigma_t - p}} - 1 \right] = 25 \left[ \sqrt{\frac{20 + 7}{20 - 7}} - 1 \right]$ $t = 11.03 \approx 12 \text{ mm}$ <p>Assuming width of Packing = 10 mm</p> <p><math>\therefore D_1 = D + 2 \times (\text{width of Packing})</math></p> $= 50 + 2 \times 10$ $D_1 = 70 \text{ mm}$ <p>Force Trying to Separate the Flange</p> $F = \frac{\pi}{4} (D_1)^2 \cdot p = \frac{\pi}{4} (70)^2 \cdot 7$ $F = 26843 \text{ N}$ <p>Load on each bolt.</p> $F_b = \frac{F}{2} = 13421.5 \text{ N}$ $F_b = \frac{\pi}{4} (dc)^2 \times \sigma_{tb} = \frac{\pi}{4} (dc)^2 \times 60$ $\therefore dc = 16.8 \text{ mm}$ $dc \approx 17 \text{ mm}$ <p><math>\therefore</math> Nominal diameter <math>d = \frac{dc}{0.85} = \frac{17}{0.85}</math></p> $d = 20.2 = 22 \text{ mm}$	1m given	8M
		2m	
		1m	
		1m	
		2m	
		1m	
4.	Attempt any TWO of the following:		2X8=16



a)	<p><b>Procedure:-</b></p> <ol style="list-style-type: none"><li>1. Find the angles between the members at required points.</li><li>2. In case of simply supported frame find support reactions by using COE.</li><li>3. Isolate the joint from its parent truss in such a way that it should not carry more than two unknown members.</li><li>4. Draw the Free body diagram of that joint showing nature of member forces as pull type.</li><li>5. Assume that if the entire truss is in equilibrium then that isolated joint must be in equilibrium.</li><li>6. Apply COE to that joint and find the nature and magnitude of forces.</li><li>7. Repeat the same process for all the joints.</li><li>8. Tabulate the result.</li></ol>	1m for each step (students may club the points.. kindly give marks accordingly)	<b>8m</b>
b i)	<p><b>Factor of Safety</b> It is defined, in general, as the ratio of the maximum stress to the working stress. Mathematically,</p> <p>Factor of safety = Maximum stress / Working or design stress In case of ductile materials e.g. mild steel, where the yield point is clearly defined, the factor of safety is based upon the yield point stress. In such cases, Factor of safety = Yield point stress / Working or design stress</p> <p><b>Factors affecting selection of FOS:-</b></p> <ol style="list-style-type: none"><li>1. The reliability of the properties of the material and change of these properties during service;</li><li>2. The reliability of test results and accuracy of application of these results to actual machine parts;</li><li>3. The reliability of applied load ;</li><li>4. The certainty as to exact mode of failure ;</li><li>5. The extent of simplifying assumptions;</li><li>6. The extent of localised stresses;</li><li>7. The extent of initial stresses set up during manufacture;</li><li>8. The extent of loss of life if failure occurs; and</li><li>9. The extent of loss of property if failure occurs.</li></ol>	2m  2m Any 2	<b>4m</b>
b ii)	<p><b>Stress Concentration.</b> Whenever a machine component changes the shape of its cross-section, the simple stress distribution no longer holds good and the neighbourhood of the discontinuity is different. This irregularity in the stress distribution caused by abrupt changes of form is called stress concentration. It occurs for all kinds of stresses in the presence of fillets, notches, holes, keyways, splines, surface roughness etc.</p> <p><b>Causes:- It may occur due to-</b></p> <ol style="list-style-type: none"><li>1) Change in cross section such as stepped axle, grooves, keyways, threaded holes etc.</li><li>2) Concentrated load applied at minimum areas of machine parts such as contact between gear teeth.</li><li>3) Variation in mechanical properties of materials from point to point due to cavities, cracks etc.</li><li>4) Surface irregularities or poor surface finish.</li></ol>	2m  2m any 2	<b>4m</b>

c	<p><u>Given</u></p> <p><math>W_p = 200\text{ N}</math>   <math>D_p = 200\text{ mm}</math>   <math>R_p = 100\text{ mm}</math>   <math>P = 1 \times 10^3 \text{ W}</math>  <math>\tau = 35 \text{ N/mm}^2</math>   <math>N = 120 \text{ rpm}</math>   <math>\theta = 180^\circ = 1 \text{ Rad.}</math>  <math>u = 0.3</math>   <math>K_m = 1.5</math>   <math>K_t = 2</math></p>  <p>1) To Find Twisting Moment</p> $P = \frac{2\pi N T}{60} \quad \therefore T = \frac{60 P}{2\pi N}$ $T = \frac{60 \times 1 \times 10^3}{2 \times \pi \times 120} = 79.57 \text{ N.m} = \underline{79.57 \times 10^3 \text{ N.mm}}$ <p>2) To Find <math>T_1</math> &amp; <math>T_2</math></p> <p>We know</p> $\frac{T_1}{T_2} = e^{u\theta} \quad \therefore \frac{T_1}{T_2} = e^{0.3 \times 1}$ $\frac{T_1}{T_2} = 1.34 \quad \therefore T_1 = 1.34 T_2$ <p>We also know Torque Transmitted by pulley</p> $T = (T_1 - T_2) \cdot R_p$ $\therefore 79.57 \times 10^3 = (1.34 T_2 - T_2) \cdot 100$ $T_2 = \underline{2.34 \times 10^3 \text{ N}}$ $T_1 = 1.34 \times 2.34 \times 10^3 = \underline{3.13 \times 10^3 \text{ N}}$ <p><math>\therefore</math> Total load acting on pulley W:</p> $W = W_p + T_1 + T_2$ $= 200 + 2.34 \times 10^3 + 3.13 \times 10^3$ $\underline{W = 5670 \text{ N.}}$	<p>4.0</p> <p>8m</p> <p>1m for torque</p> <p>2m for <math>T_1</math> &amp; <math>T_2</math></p> <p>1m for total load</p>	
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	<p>3) To Find Bending Moment</p> <p>here <math>M = W \times 800 = 5670 \times 800</math></p> <p><math>M = 1.70 \times 10^6 \text{ N.mm}</math></p> <p>4) Equivalent Twisting load.</p> $T_e = \sqrt{k_m \cdot m^2 + k_t \cdot T^2}$ $= \sqrt{1.5 \cdot (1.70 \times 10^6)^2 + 2 \cdot (79.57 \times 10^3)^2}$ $= \sqrt{4.33 \times 10^{12} + 1.26 \times 10^{10}}$ $T_e = 2.08 \times 10^6$ <p>Equating</p> $T_e = \frac{\pi}{16} \tau d^3$ $2.08 \times 10^6 = \frac{\pi}{16} \times 35 \cdot d^3$ $d = 67.14 \text{ mm}$ <p><math>d \approx 68 \text{ mm.}</math></p>	1m for bending moment	
		2m	
		1m	

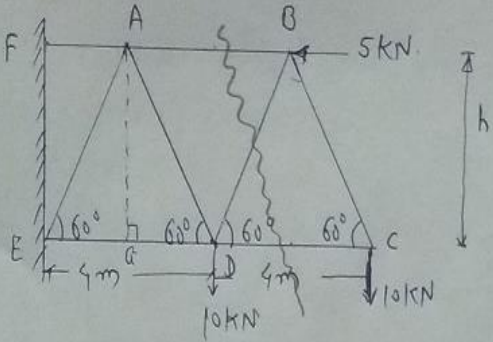
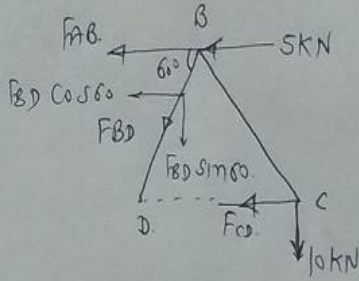


5.	Attempt any TWO of the following:		2X8=16
a	<p><u>Given</u></p> <p><math>P = 15 \times 10^3 \text{ W}</math>, <math>N = 960 \text{ rpm}</math>, <math>d = 40 \text{ mm}</math>  <math>d = 75 \text{ mm}</math>, <math>\tau = 56 \text{ N/mm}^2</math> <math>\sigma_{ck} = 112 \text{ N/mm}^2</math></p> <p><u>Torque Transmitted</u></p> $P = \frac{2\pi NT}{60} \therefore T = \frac{60P}{2\pi N}$ $T = \frac{60 \times 15 \times 10^3}{2 \cdot \pi \times 960} = 148 \text{ N.m}$ $\underline{T = 148 \times 10^3 \text{ N.mm}}$ <p><u>Width and thickness of key</u></p> <p>As <math>\sigma_{ck} = 2\tau</math> the key must be square</p> <p>For square key</p> $w = \frac{d}{4} = \frac{40}{4} = 10 \text{ mm}$ $t = \frac{d}{4} = \frac{40}{4} = 10 \text{ mm}$ <p>According to H.F Moore</p> $e = 1 - 0.2 \left( \frac{w}{d} \right) - 1.1 \left( \frac{t}{d} \right)$ $e = 1 - 0.2 \left( \frac{10}{40} \right) - 1.1 \left( \frac{10}{40} \right)$ $\underline{e = 0.8125}$ <p>Shear strength of key.</p> $= L \times w \times \tau \times \frac{d}{2} = 75 \times 10 \times 56 \times \frac{40}{2}$ $= 840000 \text{ N}$ <p>Normal strength of shaft.</p> $= \frac{\pi}{16} \tau d^3 \cdot e = \frac{\pi}{16} \times 56 \times (40)^3 \times 0.8125$ $= 571844$	<p>1m given</p> <p>1m torue</p> <p>2m</p> <p>1m</p> <p>1m</p> <p>1m</p>	8m

1m



	<p><u>For Dynamic Loading - Case II</u></p> <p>Actual working stresser.</p> $\sigma_{t \text{ actual}} = \frac{\sigma_{t \text{ given}}}{\text{S.C.F}} = \frac{70}{1.5} = 46.66 \text{ N/mm}^2$ $\tau_{\text{actual}} = \frac{\tau_{\text{given}}}{\text{S.C.F}} = \frac{56}{2.7} = 20.74 \text{ N/mm}^2$ <p>Tearing strength</p> $W_{\text{t}} = 0.707 \times s \times d_1 \times \sigma_{t \text{ actual}}$ $= 0.707 \times 12.5 \times 62.5 \times 46.66$ $W_{\text{t}} = 25.77 \times 10^3 \text{ N}$ <p>Shearing strength</p> $W_{\tau} = 2 \times 0.707 \times s \times d_2 \times \tau_{\text{actual}}$ $= 2 \times 0.707 \times 12.5 \times d_2 \times 20.74$ $W_{\tau} = 366.57 d_2$ <p>Total strength</p> $W = W_{\text{t}} + W_{\tau}$ $65.62 \times 10^3 = 25.77 \times 10^3 + 366.57 d_2$ $d_2 = \frac{65.62 \times 10^3 - 25.77 \times 10^3}{366.57 d_2}$ $d_2 = 108.71 \text{ mm}$ <p>for starting &amp; stopping of weld run</p> $d_2 = 108.71 + 12.5$ $d_2 = 121.21 \text{ mm}$	1m	
		1m	
		1m	
		1m	

C	 <p>To Find h.</p> <p>Consider a Right angle <math>\triangle AGE</math></p> $\therefore h = \tan 60^\circ (2)$ $h = 3.46 \text{ m}$ <p>Taking a section line which pass through members AB, BD &amp; CD. Draw FBD of truss on R.H.S. of section.</p>  <p>Taking <math>\sum M_{FD} = 0</math></p> $-(F_{AB} \times 3.46) - (5 \times 3.46) + (10 \times 4) = 0$ $F_{AB} = 6.55 \text{ kN} \text{ Tensile}$ <p>Taking <math>\sum M_{FB} = 0</math></p> $+ (10 \times 2) + (F_{CD} \times 3.46) = 0$ $F_{CD} = -5.78 \text{ kN} \text{ Compressive}$ <p>Taking <math>\sum F_Y = 0</math></p> $-10 - F_{BD} \sin 60 = 0$ $F_{BD} = -11.54 \text{ kN} \text{ Compressive}$	<p>1m for height</p> <p>1m for FBD</p> <p>2m</p> <p>2m</p> <p>2m</p>	8M
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Page 19 of 22



c	<p><b>Perfect frame :</b> A pin-jointed frame which has got just sufficient number of members to resist the loads without undergoing appreciable deformation in shape is called rigid or perfect frame. The perfect frame obeys the following condition viz.  <math>n = 2j - 3</math>            where, n= no. of links and j= no. of joints  <b>Methods of Analysis:-</b>            1) Method of joints            2) Method of sections</p>	2m   2m For method name	4m
d	<p>Couplings are used to transmit power when there it is required. Couplings tend to produce unbalanced forces due to misalignments of shafts which cause vibrations in rotating machinery. How much ever the bearing is closer to coupling, the lesser overhang there is .            Leading to lower amplitude of vibrations.</p>	4m	4m
e	<p><u>Given</u>  <math>t = 13 \text{ mm}</math>, <math>\sigma_t = 80 \text{ N/mm}^2</math>, <math>\tau = 60 \text{ N/mm}^2</math>  <math>\sigma_{cr} = 120 \text{ N/mm}^2</math>  <u>Diameter of Rivet</u>  <math>d = 6\sqrt{t} = 6\sqrt{13}</math>  <math>\boxed{d = 21.6 \text{ mm} \approx 23 \text{ mm}}</math>  <u>Pitch of Rivets</u>  <math>P_t = (p-d) \cdot t \cdot \sigma_t</math>  <math>= (p-23) \cdot 13 \cdot 80</math>  <math>= (p-23) \cdot 1040 \dots \text{--- (1)}</math>  <math>P_s = n \times \frac{\pi}{4} \times d^2 \times \tau</math>  <math>= 2 \times \frac{\pi}{4} \times (23)^2 \times 60</math>  <math>= 43864 \text{ N} \dots \text{--- (2)}</math>            Equating (1) &amp; (2)  <math>(p-23) \cdot 1040 = 43864</math>  <math>\boxed{p = 71 \text{ mm}}</math>            Maximum pitch <math>p_{max} = C \cdot t + 41.28</math>  <math>p_{max} = 2.62 \times 13 + 41.28</math>  <math>\boxed{p_{max} = 75.28 \text{ mm}}</math>  <math>\therefore</math> Pitch <math>p = 76 \text{ mm}</math>  <u>Tearing Resistance (<math>P_t</math>)</u>  <math>P_t = (p-d) \cdot t \cdot \sigma_t</math>  <math>= (76-23) \cdot 13 \cdot 80</math>  <math>\underline{P_t = 55120 \text{ N}}</math></p>	1m given   1m   1m	4m



	<p>Shearing Resistance</p> $P_s = 49864 \text{ N.}$ <p>Crushing Resistance</p> $P_c = n \cdot d \cdot t \cdot \sigma_{ck}$ $= 2 \times 23 \times 13 \times 120$ $P_c = 71760 \text{ N.}$ <p>Strength of unriveted plate</p> $P = p \cdot t \cdot \sigma_t$ $= 76 \times 13 \times 80$ $P = 79040 \text{ N.}$ <p>Efficiency</p> $\eta = \frac{P_s}{P} = \frac{49864}{79040}$ <div style="border: 1px solid black; padding: 5px; display: inline-block;"> <math>\eta = 63\%</math> </div>	1m	
f	<p>following stresses are induced in a bolt, screw or stud when it is screwed up tightly</p> <p>1. Tensile stress due to stretching bolt</p> <p>Since none of the above mentioned stresses are accurately determined, therefore bolts are designed on the basis of direct tensile stress with a large Factor of safety in order to account for the indeterminate stresses. The initial tension in a bolt, based on experiments, may be found by the relation <math>P_i = 2840dN</math></p> <p><math>P_i</math> = Initial tension in a bolt, and</p>	1m for each stress any 4 stresses	4m





<p>d = Nominal diameter of bolt, in mm.</p> <p>2. Torsional shear stress caused by the frictional resistance of the threads during its tightening</p> <p>The torsional shear stress caused by frictional resistance of the threads during its tightening may be obtained by using the torsion equation. We know that</p> $T/J = T_s/r$ $T_s = T/J \times r = \left\{ \frac{T}{(\pi/32) \times d_c^4} \right\} \times \left\{ \frac{d_c}{2} \right\} = \frac{16 T}{\pi(d_c)^3}$ <p>Where <math>T_s</math> = Torsional shear stress, <math>T</math> = Torque applied, and <math>d_c</math> = Minor or core diameter of thread</p> <p>3. Shear stress across the threads. The average thread shearing stress for the screw (<math>T_s</math>) is obtained by using the relation:</p> $T_s = p / (\pi d_c \times b \times n)$ <p>Where <math>b</math> = Width of the thread section at the root. The average thread shearing stress for the nut is</p> $T_n = p / (\pi d \times b \times n)$ <p>Where <math>d</math> = Major diameter.</p> <p>4. Compression or crushing Stress on threads. The compression or crushing stress between the threads (<math>\sigma_c</math>) may be obtained by using the relation :</p> $\sigma_c = p / \pi [d^2 - (d_c)^2] n$ <p>Where <math>d</math> = Major diameter, <math>d_c</math> = Minor diameter, and <math>n</math> = Number of threads in engagement.</p> <p>5. Bending stress if the surfaces under the head or nut are not perfectly parallel to the bolt axis. When the outside surfaces of the parts to be connected are not parallel to each other, then the bolt will be subjected to bending action. The bending stress (<math>\sigma_b</math>) induced in the shank of the bolt is given by</p> $\sigma_b = x.E/2l$ <p>where where <math>x</math> = Difference in height between the extreme corners of the nut or head, <math>l</math> = Length of the shank of the bolt, and <math>E</math> = Young's modulus for the material of the bolt.</p>		
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