# 11819 3 Hours / 100 Marks Instructions: (1) All Question

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- (1) All Questions are *compulsory*.
- (2) Answer each next main Question on a new page.
- (3) Illustrate your answers with neat sketches wherever necessary.
- (4) Figures to the right indicate full marks.
- (5) Assume suitable data, if necessary.
- (6) Use of Non-programmable Electronic Pocket Calculator is permissible.

Marks

# 1. Attempt any FIVE of the following:

20

- (a) What are the key variables for process control in weaving?
- (b) State the scope of process control in warping.
- (c) List down various measures to control sized beam quality.
- (d) Sketch different heald wires and reeds. Give their function.
- (e) State the importance of temperature and relative humidity in loom shed.
- (f) Explain the 4-points system for fabric grading.
- (g) Enlist care to be taken while preparing cone package for conc. dyeing.
- (h) Discuss the method to check the end breakages rate in loom shed.

### 2. Attempt any TWO of the following:

16

- (a) State the concept of "machine audit" and give its importance.
- (b) State the various factors which affecting end breaks in warping.

[1 of 2]

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17691 [2 of 2]

(c) Explain the significance of temperature and relative humidity of sizing on process parameters.

### 3. Attempt any TWO of the following:

16

- (a) How the norms are set while exercising process control in weaving?
- (b) Enlist various parameters which affects the quality of warping beam and give the method to improve beam quality.
- (c) State the factors affecting size pick-up percentage.

## 4. Attempt any TWO of the following:

16

- (a) Explain the importance of stretch control at each zones of sizing.
- (b) Explain the types of drop-ring with neat sketch and give its uses.
- (c) Discuss in detail the factors affecting loom shed efficiency.

# 5. Attempt any TWO of the following:

16

- (a) (i) Explain selection criteria for reeds and healds.
  - (ii) State various cores to be taken while dressing and knotting.
- (b) Discuss the snap study method to control loom shed efficiency.
- (c) Enlist the various type of common defects in fabric and write their causes and remedies.

### 6. Attempt any TWO of the following:

16

- (a) State the various factors which affecting end breaks rate at loom shed.
- (b) Describe 10 points system of fabric inspection.
- (c) Explain the details of manufacturing the voile fabrics.